

Railing System

Top Rail Installation

This instruction set will lead you through the process of installing the Spectrum Top Rail system on top of your Spectrum Railing posts. Top rail is designed for use only with Spectrum System. The simple design allows installers to handle a variety of rail transitions using a small set of components. The top rail system is made from aluminum and is powdercoated to match the standard Spectrum post color(s) and finish.

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CONTACT INFORMATION:

Atlantis Rail Systems 70 Armstrong Road Plymouth, MA 02360

3900 Civic Center Drive North Las Vegas, NV 89030

- **№** (800) 541-6829 or **№** (508) 732-9191
- **(508) 732-9798**
- www.atlantisrail.com

TOOLS NEEDED

Here is a list of tools needed to install your Spectrum Top Rail System. Most of the required tools are common.

- Power Drill
- Drill Bit Set
- Tape Measure
- Pencil
- Silicone Caulk
- Ratchet & Socket Set
- Miter Saw with a Non-Ferrous Carbide Tipped Blade
- Gloves
- Safety Glasses
- Level
- Allen Wrench Set
- Phillips Driver Bits
- Phillips Screw Driver

Specialized tools offered by Atlantis Rail

These tools are mainly used for installing cable on Spectrum Systems



Bench Swage Tool #E0115-H600



Hand Swage Tool #E0113-H600



Cable Grip Pad #E0114-0000



Cable Cutter #C0989-00HD



After Swage Gauge #E0113-HG00



3/8" & 7/16" Combination Wrench Set #C0731-TK01-2



Grommet Install Tool #E0916-1000



Touch-up Paint #P0904-P001-XX

TOP RAIL COMPONENTS

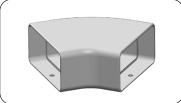
SPECTRUM



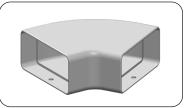
A. Stair Knuckle (S0904-AR73-*XX)



B. Rail Mount Knuckle (S0904-AR78-*XX)



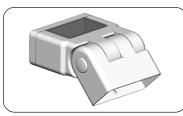
C. 45-Degree Elbow (S0904-AR45-*XX)



D. 60-Degree Elbow (S0904-AR60-*XX)



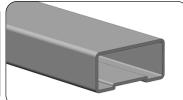
E. EC Clamp, Narrow (S0904-AR68-*XX)



F. EC Clamp, Wide (S0904-AR67-*XX)



G. 90-Degree Elbow (S0904-AR74-*XX)



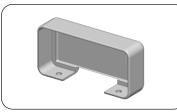
H. Top Rail - 4 ft. (S0904-AR48-*XX) Top Rail - 6 ft. (S0904-AR72-*XX) Top Rail - 8 ft. (S0904-AR96-*XX)



I. Handrail Clamp (S0904-AR76-*XX)



J. Railing Splice (S0904-AR77-*XX)



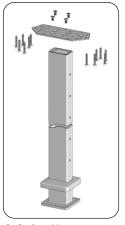
K. End Cap, Notched (S0904-AR65-*XX)



L. End Cap (S0904-AR75-*XX)

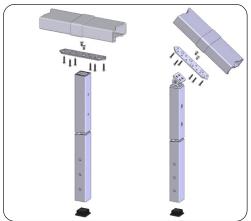
SURFACE MOUNT POSTS

M. Surface Mount Post Kit 36" (S0905-*XX36) 42" (S0905-*XX42)



O. Surface Mount 42" End/Corner Post Kit (S0905-*XX42-EC)

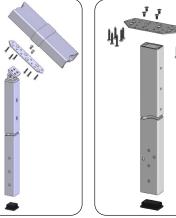
FASCIA MOUNT POSTS



38" Stair Post Kit

(S0904-*XX38-ST)

P. Fascia Mount Post Kit Q. Fascia Mount 36" (S0904-*XX36) 42" (S0904-*XX42)



R. Fascia Mount 42" End/Corner Post Kit (S0904-*XX42-EC)

HARDWARE & ADDITIONAL COMPONENTS

N. Surface Mount

38" Stair Post Kit

(S0905-*XX38-ST)



S. Surface Mount Standard Post Hardware Kit (4) 5/16"x 4.5" (S0905-HD04)



S. Surface Mount -EC Post Hardware Kit (4) 3/8"x 5" (S0905-HD05)



T. Fascia Mount Standard Post Hardware Kit (3) 5/16"x 4.5" (S0904-HD03-*XX)



U. Fascia Mount -EC Post Hardware Kit (5) 3/8"x 5" (S0904-HD05-*XX)



W. EC Post Adapter Plate (P0904-*XX50-EC)

^{* &}quot;XX" in the part number is the color designation. Replace with "BK" for black, "MT" for metallic silver, "WH" for white, "BR" for dark brown or "SP" for one of the special colors.

WARNINGS

STORE YOUR ORDER INDOORS TO KEEP DRY!
Some items in your order have been shrink
wrapped with a protective poly film. Avoid exposing these items to harsh weather and moisture
to avoid damaging powder coated surfaces.
When you're ready to install product, remove
the protective shrink wrap before or immediately
after installation.

WARRANTY REQUIREMENTS:

Refer to the Rail Care Guide(s) for required cleaning and maintenance guidelines. Failure to follow the required cleaning and maintenance guidelines will void the warranty.

ALWAYS REFER TO YOUR LOCAL BUILDING CODE OFFICIALS PRIOR TO INSTALLING ANY ATLANTIS RAIL SYSTEM to ensure all code and safety requirements are met. Atlantis Rail Systems is not responsible for improper or non-recommended installations.

ATLANTIS RAIL SYSTEMS PROVIDES A VARIETY OF MOUNTING OPTIONS FOR POSTS AND RAILS USED IN OUR SYSTEMS. PRODUCTS OF THIS NATURE REQUIRE THAT MOUNTING SURFACES ARE **CONSTRUCTED TO BE CONSIDERED** STRUCTURAL PER BUILDING CODE **DEFINITION FOR THE SURFACE MATERIAL** USED. Structural integrity and building code compliance of mounting surfaces are the responsibility of the end user and/or installer. The use of any of our mounting methods are at the option and decision of the end user and/or installer and should be selected to match the structural material used to create the mounting surface.

SPECTRUM TOP RAIL SYSTEM ACCOMM-ODATES STAIR ANGLES 0F 33 TO 38 DEGREES USING STOCK MATERIAL. SPECIAL POSTS ARE REQUIRED FOR ANGLES UNDER 33 DEG-REES AND OVER 38 DEGREES.

INSTALL TIPS

Follow the tips below to ensure a successful installation of your Spectrum Top Rail System!

- READ THE INSTRUCTIONS completely before beginning the installation.
- PLAN YOUR RAILING PROJECT. Sketch your project with the actual measurements of your deck or balcony complete with post locations.
- FIND A HELPER. Installation is best accomplished with two (2) people.
- **CHECK CARTON(S)** to determine part count is complete.
- ALWAYS WEAR PERSONAL PROTECTION EQUIPMENT; safety glasses, work gloves, etc.
- PLAN CUTS CAREFULLY. Expect there to be scrap pieces of top rail. Retain scrap for later use.
 Be careful not to scratch the powder coat finish.
- CENTER SPLICE JOINTS ON TOP OF POSTS.
 To ensure structural integrity, center top rail connections on top of posts using the Rail Splice and fasteners.
- DO NOT OVER-TORQUE THE SCREWS. Pre-drilling is recommended.
- PROVIDED HARDWARE TO INSTALL THE SPECTRUM TOP RAIL SYSTEM IS FOR USE WITH SPECTRUM POSTS.
 Installing Spectrum Top Rail on any other post system is not recommended.
- TOUCH-UP ANY SCRATCHES. After completing the installation of your Spectrum Top Rail System, look for any scratches and/or damage to the powdercoating. These can easily be fixed using our Spectrum Touch-Up Paint.

Confirm the Contents of Packaging: Make sure to verify that the system components for your order are present.

POSITIONING THE SPECTRUM POSTS

RULE: There must never be an opening between posts and/or posts and structure large enough to allow a 4" sphere to pass through.

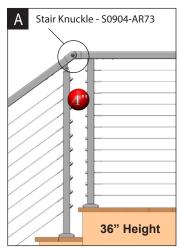
1. Position the Stair Posts: Begin by positioning the top stair post and the level transition post next to it. If there are NO stairs, proceed to "STEP 2 - Position the Corner Post".

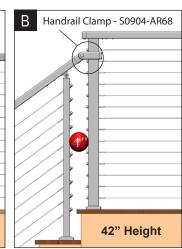


"Inline" Scenarios (Fig. 1)

When the level section rail transitions into stair rail in a straight line.

- For 36" high systems, reference (Fig. A) showing the "S0904-AR73 Stair Knuckle" in use.
- For 42" high systems, reference (Fig. B) showing the "S0904-AR68, Narrow Clamp Knuckle" in use.





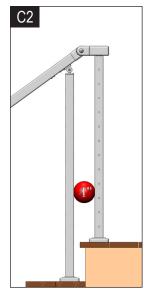


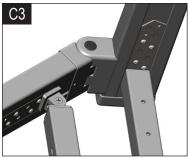
"Perpendicular" Scenarios (Fig. 2)

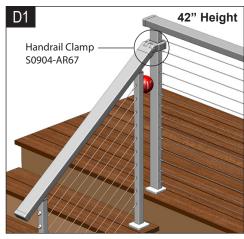
When the level section rail transitions into stair rail at 90 degrees.

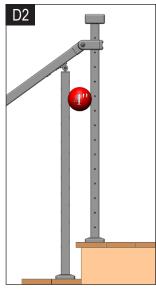
- For 36" high systems, reference (Fig.C1, C2 & C3) showing the "S0904-AR78 - Rail Mount Knuckle" in use.
- For 42" high systems, reference (Figs. D1 & D2) showing the "S0904-AR67, Wide Clamp Knuckle" in use.







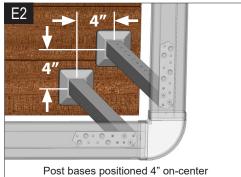




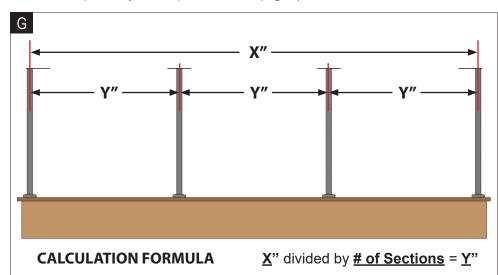
2. Position the Corner Posts: Refer to (Figs. E1 & E2) which shows a top view of 90-degree elbow, top rails and double posts in the corner.

For "Non-90 Degree" angled sections, refer to Step 19.

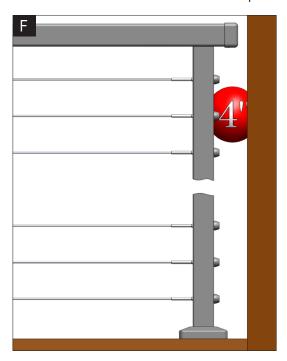




4. Position the Mid Posts: Measure the length of each straight run (on-center) from end post to end post. Divide each measurement equally into sections no greater than 4 ft. and position your mid posts. Refer to (Fig. G)



3. Position the End Posts: Refer to (Fig. F) which shows a side view of top rail, end cap, end post and wall for help with positioning. Leave a **minimum of 1**" top rail overhang in order to use the "S0904-AR75 - Rail Cap"



Position the Mid Posts (continued):

The "Y" dimension must not exceed 4 ft. in length. Please see the examples below for a hypothetical 124" long straight run.

GOOD: $\underline{124}$ " divided by $\underline{3} = \underline{41.33}$ "

BAD: 124" divided by 2 = 62"

INSTALLING THE SPECTRUM POSTS

For complete details on how to mount Spectrum Posts, refer to the "Spectrum Installation Instructions" included in your job packet.

5. Confirm the Positioning:

Use a measuring tape and to confirm the position of each post. See (**Fig. H**)

6. Mark & Pre-Drill:

Once you are sure of the positioning of the posts, mark the hole locations with a pencil and pre-drill using a 1/4" drill bit. See (**Figs. I & J**)

7. Secure the Posts:

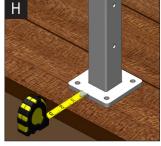
Using the mounting hardware kits on your order, install each post securely into place. See $({\it Fig. K})$

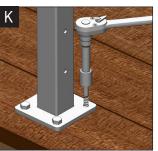
MAKE SURE POSTS ARE INSTALLED PLUMB! Adjustments/shimming may be necessary.

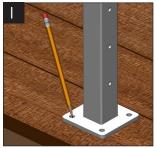
Use silicone caulking on each lag screw head and secure caps firmly into place. See (Fig. L)

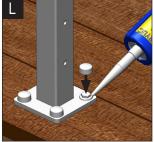
8. Install the Base Covers:

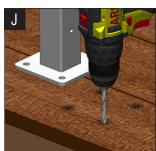
DON'T FORGET THE BASE COVERS! See (Fig. M)

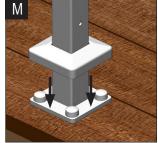




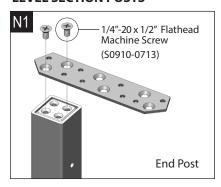


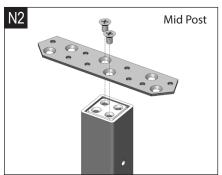


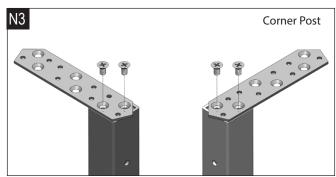




LEVEL SECTION POSTS







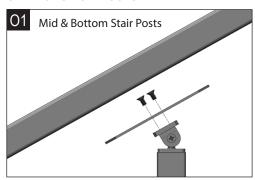
9. Install the Top Mounting Plates:

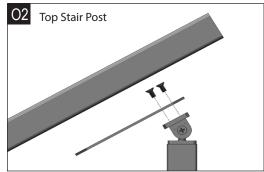
Using a Philips head screwdriver, secure the top mounting plates to the top of each post using the supplied 1/4"-20 x 1/2" flathead machine screws (part# S0910-0713). Be mindful of the plate orientation.

For Level Sections, See (Figs. N1, N2 & N3)

For Stair Sections, See (Figs. O1 & O2)

STAIR SECTION POSTS





DRY-FITTING THE FIRST SECTIONS OF TOP RAIL

TIP: When dry fitting, use painter's tape to temporarily hold rails and fittings in place.

10. Unpack and Lay Out the Top Rail Components:

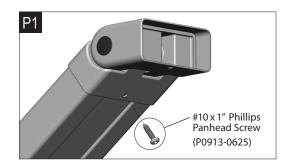
Identify the components in your shipment. Lay out the top rail sections and fittings where they will be used.

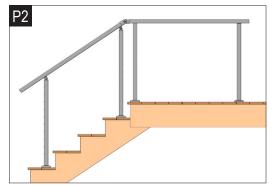
11. Start at the Top Stair Post/Level Section Transition Post:

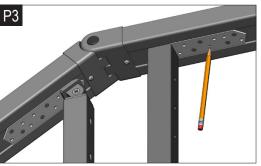
"Inline" Installation

For 36" high systems

- Attach the S0904-AR73 Stair Knuckle to the end of the Stair Rail section using a #10 x 1" Phillips panhead screw (part# P0913-0625). Pre-drill a mounting hole first, using a 5/32" drill bit. See (**Fig. P1**)
- While holding the stair rail in place on the stair section, place the level section railing in place and insert the end into the knuckle attached to the stair rail.
 See (Fig. P2)
- Mark the location of screw holes on the underside of the top rails for both the stair and level section. See (Fig. P3)
- For next steps, refer to "STEP 12 Mark and Cut Each Rail to Length"



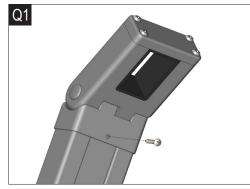


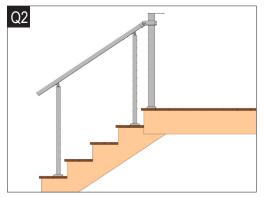


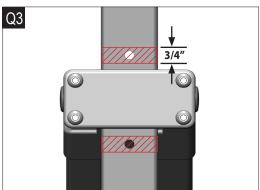
"Inline" Installation Continued

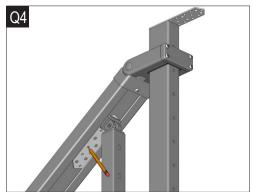
For 42" high systems

- Attach the S0904-AR68 Narrow Clamp Knuckle to the end of the Stair Rail section using a #10 x 1" Phillips panhead screw (part# P0913-0625). Pre-drill a mounting hole first, using a 5/32" drill bit. See (**Fig. Q1**)
- While holding the stair rail in place on the stair section, temporarily attach the S0904-AR68 Narrow Clamp Knuckle onto the level section transition post. See (Fig. Q2) TIP: Coat the surface of the rubber insert with dish soap to ease installation. Make sure clamp won't interfere with the 3/4" area needed for Cover Nuts (Fig. Q3)
- Mark the location of screw holes on the underside of the stair rail. See (Fig. Q4)
- For next steps, refer to "STEP 12 Mark and Cut Each Rail to Length"





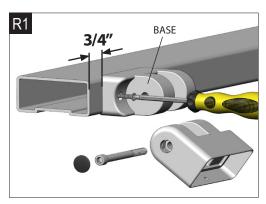




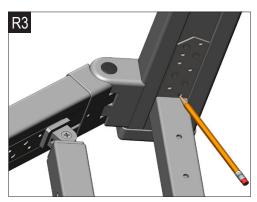
"Perpendicular" Installation

For 36" high systems

- Disassemble the S0904-AR78 "Rail Mount Knuckle" by removing the allen bolt and nut. Position the Base of the Rail Mount Knuckle on the side of the level section top rail **3/4**" from the end. The 3/4" allows for capping off the top rail end with the S0904-AR75 "End Cap". See (**Fig. R1**)
- Pre-drill mounting holes using a <u>5/32</u>" drill bit. Use the #10 x 1" Phillips panhead screws (part# P0913-0625) to attach the Base to the top rail.
- Reassemble the Rail Mount Knuckle.
- Dry fit the stair rail and level rail assembly onto the posts. See (Fig. R2)
- Mark the location of screw holes on the underside of the top rails for both the stair and level sections. See (**Fig. R3**)
- For next steps, refer to "STEP 12 Mark and Cut Each Rail to Length"



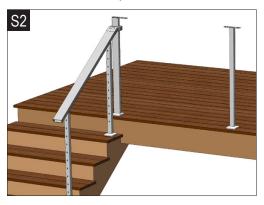


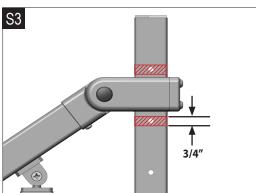


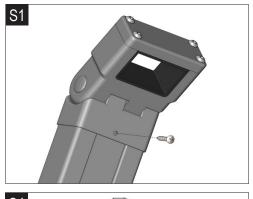
"Perpendicular" Installation Continued

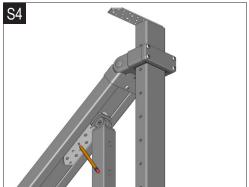
For 42" high systems

- Attach the S0904-AR67 Wide Clamp Knuckle to the end of the Stair Rail section using a #10 x 1" Phillips panhead screw (part# P0913-0625). Pre-drill a mounting hole first, using a 5/32" drill bit. See (Fig. S1)
- While holding the stair rail in place on the stair section, temporarily attach the S0904-AR67 Wide Clamp Knuckle onto the level section transition post. See (Fig. S2) TIP: Coat the surface of the rubber insert with dish soap to ease installation.
 Make sure clamp won't interfere with the 3/4" area needed for Cover Nuts (Fig. S3)
- Mark the location of screw holes on the underside of the stair rail. See (Fig. S4)
- For next steps, refer to "STEP 12 Mark and Cut Each Rail to Length"









WHERE TO CUT THE TOP RAIL

12. Mark & Cut Each Rail to Length:

Measure and mark the top rail per the illustrations. Make cuts using a miter saw with a <u>non-ferrous</u> carbide tipped blade.

Stair Rail

(**Fig. T1**) stair rail being cut at mid post (**Fig. T2**) stair rail being cut with proper over-hang at bottom stair post.

Level Section Rail

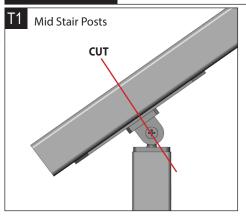
(**Fig. T3**) level rail being cut at end post with proper overhang

(Fig. T4) level rail being cut at mid post

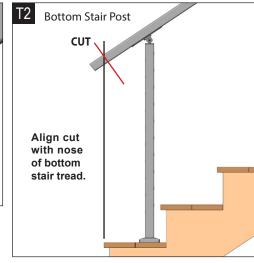
(Fig. T5) level rail being cut at corner post

STAIR RAIL

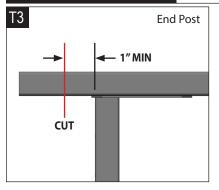
Use a Non-Ferrous Carbide Tipped Blade for cutting Top Rail.



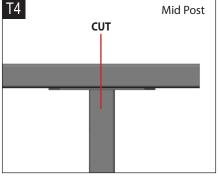
Center the cut on the adjustable fitting. For precise centering of joint on post, account for the 5/32" interior wall thickness of the splice.



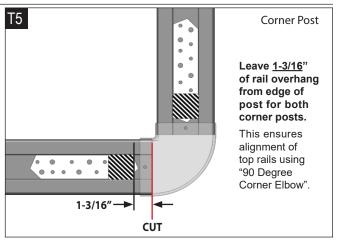
LEVEL SECTION RAIL



Leave a minimum of 1" overhang. If there is less than 1" overhang, you will not be able to install the "rail end cap".

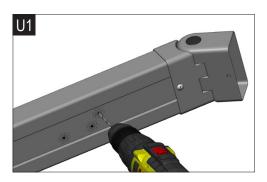


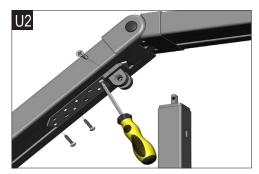
Center the cut on the post. For precise centering of joint on post, account for the 5/32" thickness of splice.

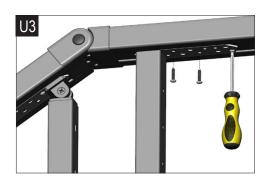


INSTALLING THE STAIR RAIL AND FIRST LEVEL SECTIONS

- 13. Pre-Drill mounting holes on the underside of the rails using a 5/32" drill bit. See (Fig. U1)
- 14. Using the #10 x 1" Phillips panhead screws (part# P0913-0625), mount the top rail to the posts. See (Figs. U2 & U3)





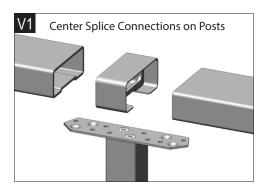


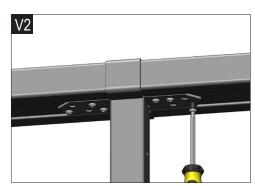
INSTALLING THE REMAINING SECTIONS

MAKE SURE TO CENTER SPLICE JOINTS ON TOP OF POSTS!

Intermediate rail sections are connected using the S0904-AR77 Rail Splice. Splice connections should be centered on post. See (Fig. V1)

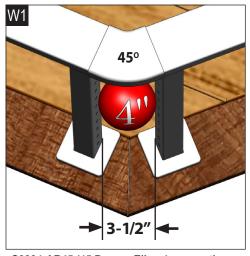
- Insert next rail section into the splice fitting and set on top of next post(s)
- 16. Mark the top rail and cut to length
- 17. Pre-drill with 5/32" drill bit and secure top rail to post using #10 x 1" Phillips panhead screws . See (Fig. V2)
- **18.** Repeat process for each section, making rail connections as you go making sure to align the connection with the center of each mid post.





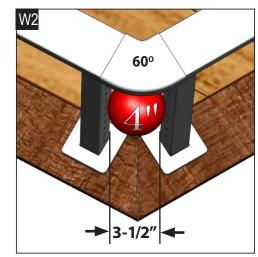
"NON-90 DEGREE" ANGLED SECTIONS (45 Degree & 60 Degree)

- **19.** For all angled sections of railing that are not 90 degrees, position posts according to the illustrations on the right so that there is less than a 4" space in between posts. See (Figs. W1 & W2).
- 20. The 45 & 60 degree elbows have two mounting holes on the underside.
 Pre-Drill mounting holes on the under side of the rails using a 5/32" drill bit.
- 21. Using the #10 x 1" Phillips panhead screws (part# P0913-0625), secure the elbow to the top rail.



S0904-AR45 (45 Degree Elbow) connecting sections of Top Rail.

It is recommended that the closest edges of the posts be positioned 3-1/2" from each other so that a 4" sphere cannot pass between posts.



S0904-AR60 (60 Degree Elbow) connecting sections of Top Rail.

It is recommended that the closest edges of the posts be positioned 3-1/2" from each other so that a 4" sphere cannot pass between posts.

INSTALLING A SPECTRUM GATE KIT

20. Position the Latch and Hinge Posts:

Whether installing a "Standard" Spectrum Gate Kit on a 36" or 42" Spectrum system, the in-between posts dimension will always be the same. Position the Latch Post and Hinge Post so that they are in line with each other and there is 37-1/2" in between. See (Fig. X).

If you are installing a custom width gate, you will need to add 1-1/2" to your custom gate width to find the proper in-between posts spacing. Example: Custom Gate is 38" + 1-1/2" = 39-1/2" in-between post dimension

21. Install the Latch and Hinge Posts:

Refer back to **Steps 5-8** to properly secure the posts into place. DON'T FORGET TO INSTALL THE BASE COVERS!

BEFORE YOU CAN ATTACH THE GATE

22. Attach Top Rail on each side of the Gate Opening:

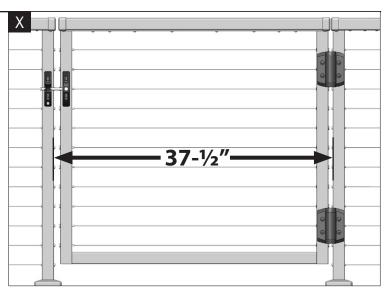
Before you attach the Gate Kit, the Latch and Hinge Posts must be fully secured to the structure and be fastened to the top rail on each side of the gate opening. The top rail should be cut flush with the edge of each post. See (**Fig. Y**)

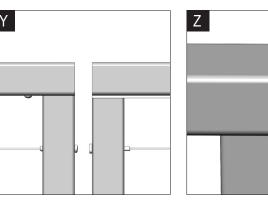
23. Measure & Cut the Top Rail for the Gate to the Proper Length:

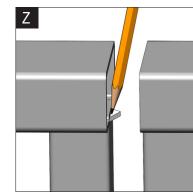
To insure proper gate clearance, the top rail should be cut to 36" (width of the gate) so that it will be flush with the edges of the gate once it is mounted. See (**Fig. Y**)

24. Attach the Gate's Top Rail:

With the top rail centered on the Gate, mark the mounting hole locations. Pre-drill holes using a <u>5/32</u>" drill bit. Use the supplied pan head screws to secure the top rail to the Gate Frame.

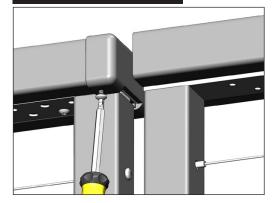






NOTE: The tips of the top mounting plates on each post will extend 1/4" beyond the top rail end. These must be cut flush with the top rail ends using a cutting disk. See (**Fig. Z**)

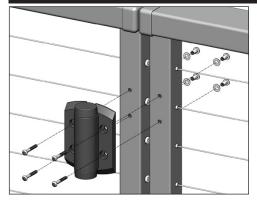
NOTCHED END CAPS



25. Install the Notched End Caps:

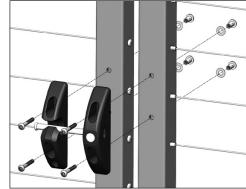
Cap off the ends of the top rail on the Gate and on each side of the gate opening using the Notched End Caps (S0904-AR65). Predrill holes using a <u>5/32</u>" drill bit. Use the pan head screws to secure the caps.

ATTACH THE GATE



26. Install Hinges to the Gate & Post:

Attach the gate hinges to the frame being mindful of your desired configuration and the orientation of the hinges. Hinges attach easily using the supplied through-post hardware (cap screws, barrel nuts and 1/4" washers).



27. Install Latch to the Gate & Post:

Attach the gate latch to the frame being mindful of your desired configuration and the orientation of the latch. Attach using the supplied through-post hardware (cap screws, barrel nuts and 1/4" washers).

Top Rail installation is COMPLETE when each fitting is fastened to the top rail and top rail is fastened to the each post! For instructions on installing and tensioning the HandiSwage™ Studs, Cable, Cover Nut Sets and Cable Grommets, refer to the Spectrum System Installation Instructions (pages 8-11).

Spectrum Top Rail Product Specifications

Description

Part Number

i ait ivuilibei	Description	036
Spectrum Top R	ail Components	
S0904-AR48-XX*	Top Rail - 4 ft.	Powdercoated aluminum top rail section - 3-1/2" x 1-5/8"
S0904-AR72-XX*	Top Rail - 6 ft.	Powdercoated aluminum top rail section - 3-1/2" x 1-5/8"
S0904-AR96-XX*	Top Rail - 8 ft.	Powdercoated aluminum top rail section - 3-1/2" x 1-5/8"
S0904-AR73-XX*	Stair Knuckle	Adj. fitting for connecting inline stair rail to 36" level sections
S0904-AR78-XX*	Rail Mount Stair Knuckle	Adj. fitting for connecting perpendicular stair rail to 36" level section
S0904-AR76-XX*	Clamp Stair Knuckle	Adj. fitting to connect stair rail to 42" post (1.57"x1.57")
S0904-AR68-XX*	EC Clamp Stair Knuckle - Narrow	Adj. fitting to connect inline stair rail to 42" -EC post (1.57"x2.5")
S0904-AR67-XX*	EC Clamp Stair Knuckle - Wide	Adj. fitting to connect perpendicular stair rail to 42" -EC post (2.5"x1.57")
S0904-AR45-XX*	45-Degree Elbow	Used where rail sections meet at 45 degree angle
S0904-AR60-XX*	60-Degree Elbow	Used where rail sections meet at 60 degree angle
S0904-AR74-XX*	90-Degree Elbow	Used where rail sections meet at 90 degree angle corner
S0904-AR75-XX*	Rail Cap	Installed on the exposed end of top rail for a finished look
S0904-AR65-XX*	Rail Cap, Notched	Installed On/Near Gates to allow maximum clearance
S0904-AR77-XX*	Wide Rail Splice	Splices/Mates rail sections and conceals cut ends
Spectrum Post I	∠ite	
S0905-*XX36	36" Surface Mount Post Kit (1.57"x1.57"x34.38")	Pre-drilled, powdercoated 316 stainless post for 36" height rail
S0905-*XX42	42" Surface Mount Post Kit (1.57"x1.57"x40.38")	Pre-drilled, powdercoated 316 stainless post for 42" height rail
S0905-*XX42-EC	42" Surface Mount End/Corner Post Kit (1.57"x40.38")	Use in 42" Surface mount systems as end/corner post
S0905-*XX38-ST	38" Surface Mount Stair Post Kit (1.57"x1.57"x38.13")	Slotted, powdercoated 316 stainless post for 36" height stair rail
S0904-*XX36	36" Fascia Mount Post Kit (1.57"x1.57"x42")	Pre-drilled powdercoated 316 stainless post for 36" height rail
S0904-*XX42	42" Fascia Mount Post Kit (1.57"x1.57"x48")	Pre-drilled powdercoated 316 stainless post for 42" height rail
S0904-*XX42-EC	42" Fascia Mount End/Corner Post Kit (1.57"x2.5"x48")	Use in 42" Fascia mount systems as end/corner post
S0904- XX42-EC	38" Fascia Mount Stair Post Kit (1.57"x1.57"x45.75")	Slotted, powdercoated 316 stainless post for 36" height stair rail
00004- 70000-01	30 1 a30a Would Olaii 1 03t Nit (1.37 X1.37 X43.70)	Clotted, powdercoated 516 stailliess post for 56 fieight stail fair
Post Mounting H	Hardware	
S0905-HD04	Surface Mount Post Mounting Hardware Kit (w/ Caps)	(4) 5/16" x 4-1/2" hex lag screws for mounting into wood
S0905-HD05	EC Surface Mount Post Mounting Hardware Kit (w/ Caps)	(4) 3/8" x 5" hex lag screws for mounting into wood
S0904-HD03-XX*	Fascia Mount Post Mounting Hardware Kit (w/ Caps)	(3) 5/16" x 4-1/2" hex lag screws for mounting into wood
S0904-HD05-XX*	EC Fascia Mount Post Mounting Hardware Kit (w/ Caps)	(5) 3/8" x 5" hex lag screws for mounting into wood
Accessories		
P0904-*XX50-EC	End/Corner Post Adapter Plate	Adapter plate allows -EC Posts to accept Aluminum Top Rail
S0904-AR61-XX*	Rail End Cap, Male	Installed into the end of top rail near and on gate
Toolo		
Tools	Touch Un Doint (6 oz. corocci)	Touch up any paratahan an nouve recet finish
P0904-P001-XX*	Touch-Up Paint (6 oz. aerosol)	Touch-up any scratches on powdercoat finish
C0030-00UD	HandiSwage Combination Wrench Set - 3/8" & 7/16" (2 pk)	Used to install the HandiSwage™ Cover Nut Sets
C0989-00HD	Cable Cutter	Cleanly cuts up to 5/32" diameter cable
E0113-H600	Hand Swage Tool	Crimps HandiSwage™ fittings onto cable
E0115-H600	Bench Swage Tool	Crimps HandiSwage™ fittings onto cable
E0113-HG00	After Swage Gauge	Use to confirm that the "after swage" dimension is correct
E0114-0000	Cable Grip Pad (3 pack)	Use with vice grips during the cable tensioning process
E0916-1000	Grommet Install Tool	Makes installing cable grommets easy

Use

^{* &}quot;XX" in the part number is the color designation. Replace with "BK" for black, "MT" for metallic silver, "WH" for white, "BR" for dark brown or "SP" for one of the special colors.